

nourishing by nature



Key Success Factors for a quality driven organisation

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The challenges & solutions to bring quality close to the heart

- Introduction FrieslandCampina
- FrieslandCampina Quality Vision & System
- FrieslandCampina Ingredients Supply Chain & Quality Assurance Context and Complexity
- Tools to bring quality in the heart of the organisation





Every day we nourish millions of consumers around the world...

nourishing by nature

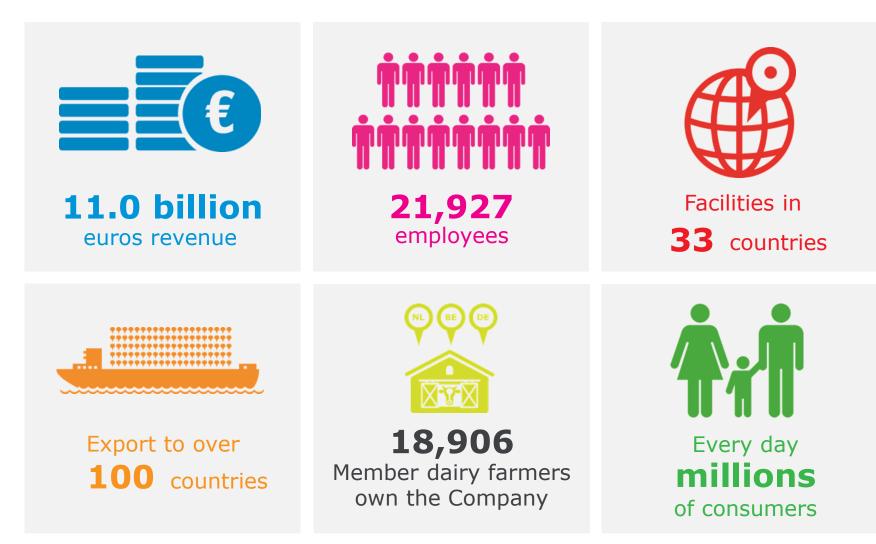


19,000 ambitious member farmers are the owners of FrieslandCampina

Well cared-for cows and the skill and professionalism of its member dairy farmers are the basis for good quality milk.

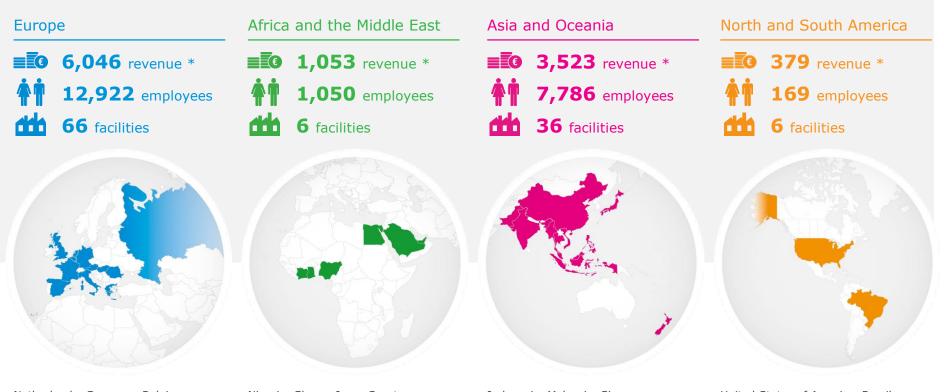


FrieslandCampina at a glance





Worldwide



Netherlands, Germany, Belgium, Greece, Hungary, Romania, Russia, France, Spain, Italy, Austria, United Kingdom Nigeria, Ghana, Ivory Coast, United Arab Emirates, Saudi Arabia, Egypt Indonesia, Malaysia, Singapore, Thailand, Myanmar, Vietnam, Philippines, China, Hong Kong, Pakistan, India, Japan, New Zealand United States of America, Brazil



FrieslandCampina Brands

Top 10 consumer brands

in revenue in euros

1.	Friso	Friso
2.	Frisian Flag	FRISIAN
3.	Dutch Lady	PUTCH
4.	Peak	Peak
5.	Alaska	ALASKA INTERED MILL ONLY
6.	Campina	Campina
7.	Rainbow	RAINBOW
8.	Foremost	
9.	Debic	Debic
10.	Frico	

Top 5 industrial products

in revenue in euros

1.	DMV Excellion (caseïnaat)	
2.	Kievit Vana Blanca (creamers)	kievit
3.	Domo Vivinal GOS (galacto-oligosacharide)	DOMO®
4.	DFE Pharmatose (farmalactose)	B DFE pharma
5.	Kievit Vana Grasa (vetpoeders)	kievit

Consumer



Food service Ingredients



Quality mission

Our ambition on Food Safety & Quality

- FrieslandCampina is committed to create value for consumers and customers by offering a wide range of high quality and safe dairy and fruit-based products.
- We develop, produce and sell our brands at different locations and in many different countries, and our customers rightfully expect all our products to offer the same high quality and safety.

Quality & safety is a shared responsibility for us all.





Golden Quality Rules

- Give direction to our quality thinking
- Make sure that our consumers and customers are and remain highly satisfied about our products



- Happy consumers and customers
- Qualified and engaged people
- Robust processes
- Clean and organised workplace
- Sustainable change management and problem solving
- Credible data
- Professional partners and suppliers

Our Quality Management System is built upon the GQRs





Advanced Audit Standard based on PDCA

1 Happy customer

FrieslandCampina 🔤 nourishing by nature

- 1.1 Product design (NDP)
- 1.2 Implementation of corporate policies & standards
- 1.3 Customer feedback management
- 1.4 Crisis / Issue management
- 1.5 Product release & management of NC products
- 1.6 Food defense (food security)

Qualified & engaged people 2

- 2.1 Quality policy / annual plan / management review
- 2.2 Training, skills and competences
- 2.3 Quality awareness / ownership / communication
- 2.4 **KPI** management
- 2.5 Internal auditing
- 2.6 Work meeting structure

3 **Robust processes**

- Design of hardware (builling & equipment) 3.1
- Maintenance of hardware (building & equipment) 3.2
- 3.3 Specific control equipment, quality of utilities
- 3.4 Validation
- 3.5 HACCP
- 3.6 QCP
- 3.7 Process & product control

4 Clean and organized workplace

- 4.1 Cleaning of hardware (building & equipment)
- 4.2 Hygiene of personnel
- 4.3 Environmental monitoring
- Internal audits: Hygiene 4.4
- 4.5 Storage, warehousing & transportation

4.6 Pest control

5 Sustainable change management & problem solving

- 5.1 Process development
- 5.2 Clearance & PLCC
- Management of change 5.3
- Problem solving (implementation RCA techniques) 5.4
- 5.5 **CAPA** management

6 **Credible data**

- 6.1 Traceability
- 6.2 Specification management 6.3 Document management
- 6.4

Record keeping **Professional Partners** 7

- 7.1 Supplier selection
- Supplier performance 7.2
- 7.3 Incoming goods control
- 7.4 Internal supplies 7.5 Outsourcing

Deming Cycle





...infant Milk Formula is strongly regulated

What does this mean in practice?



- Special products to address special needs of babies
- Highly regulated in many countries
- Detailed requirements & strict compliance
- Infant formula needs to:
 - be available
 - be affordable
 - adhere to the highest quality and safety standards
 - be as close to breast milk as possible
- Close collaboration between dairy companies, governments and universities

Company culture is a critical enabler

I want the best for my baby



Breastfeeding is best



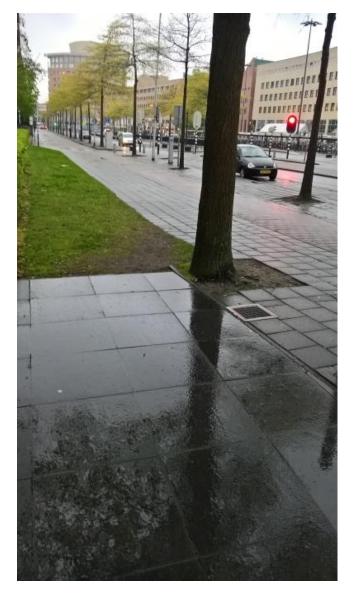
Production facilities have many targets from many stakeholders...



- Integrated approach
- High focus on 4 x zero



Management is role model at all times!







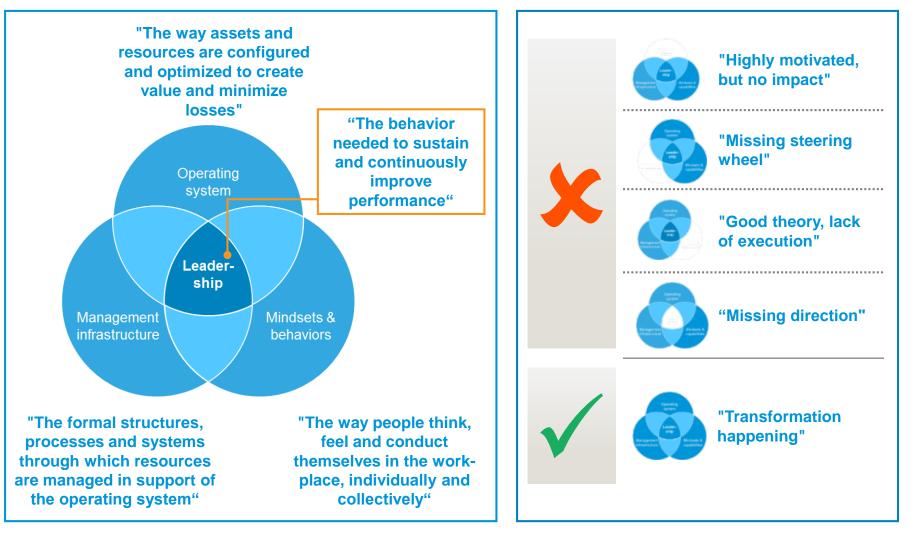
Leadership practices most effective during high impact moments



 The common tools as 5S and inspections/ hygiene rounds are effective but often led by QA

 In this set up the necessary behavior to meet our quality objectives is integrated in the daily job

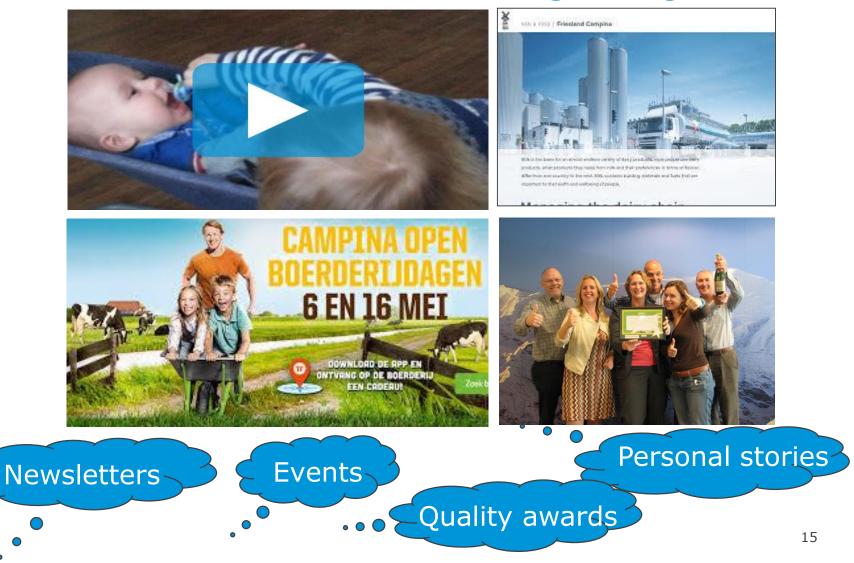




Assure dialogue with customers to agree priorities and standards



Bring quality close to the heart of every employee and create feeling of togetherness





Conclusions Key Success Factors for a quality driven organisation

- A clear overall & understood Quality Vision that is visualised and tangible
- Integrated into overall Business & Supply Chain plan to allow joint objectives and measurable KPI's
- With visible commitment by role modelling & leadership from management in daily work
- In a rewarding environment with care for employees and incentives for results













Thank You